

# RUST-OLEUM®

INDUSTRIAL



## HARD HAT® TOPCOAT RAL-COLOURS

# The Nr. 1 Industrial Paint Aerosol!

- Top quality
- For on bare metal, wood and concrete
- To handle after 30 minutes (at 20°C)
- Best available hiding power
- Heat-resistant up to 100 °C

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# HARD HAT® TOPCOAT RAL-COLOURS

## DESCRIPTION

Hard Hat® Aerosol Topcoats 2100 are based on a fast drying short oil soya alkyd. The products are based on lead- and chromate free pigments.

## RECOMMENDED USE

RUST-OLEUM Topcoats 2100 should be applied over RUST-OLEUM Hard Hat 2169/2182 Primers or properly prepared painted substrates. RUST-OLEUM Topcoats 2100 are intended for small maintenance jobs or for touch-up. RUST-OLEUM Topcoats 2100 should be used in light industrial exposures, normal humidity and interior applications.

## TECHNICAL DATA

Gloss Level: Gloss, Matt, Satin  
Heat Resistance: 100°C (dry heat), above 65°C discoloration may occur

## DRY TIMES BY 20° C/RV 50%

Touch dry: 15 minutes  
Dry to handle: 30 minutes  
Dry to recoat: Within 1 hour or after 48 hours  
Fully cured: 7 days

## RECOMMENDED WET FILM THICKNESS

100 µm

## RECOMMENDED DRY FILM THICKNESS

25 µm

## THEORETICAL CONSUMPTION

2.5 m<sup>2</sup> per spray can at 25 µm dry

## PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## SURFACE PREPARATION

Remove dirt, grease, oil, loose rust and all other surface contaminants by appropriate means. Prime or spot prime with the recommended RUST-OLEUM Primers. Sand intact coatings to provide a proper key for adhesion. The surface must be clean and dry during application.

## APPLICATION CONDITIONS

For good results the relative humidity shall be below 85% and the temperature of the can above and substrate 0°C.

## APPLICATION & THINNING: AEROSOL

Remove cover cap. Shake vigorously for at least one minute after the rattle of mixing ball is heard. Shake frequently during use. Hold can approx. 25 cm from surface. Use back and forth motion keeping can parallel with surface. Ensure that can is in motion when spray button is pressed to avoid runs and sags. Apply several thin layers at a few minutes interval to achieve adequate coating thickness. After use turn can upside down and press spray button for 2 - 3 seconds to clean valve.

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**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

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